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Burr height for stampings

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Burr height for stampings

1 Scope

This Standard specifies the limit value and detection of the burr height for stampings.

This Standard applies to metal stampings that have certain requirements for burr height.

2 Terms and definitions

The following terms and definitions are applicable to this document.

2.1 Burr of stamping

The burr that is left on the section of the stamping when the sheet is cut or blanked, which is shown in Figure 1.

Notes:

h -- burr height;

b -- material thickness of the stamping.

Figure 1 -- Section of the stamping

3 Limit value of the burr height

The limit value of the burr height for stampings is in accordance with the regulations in Table 1.

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