

Translated English of Chinese Standard: QB/T1662.8-1992

Translated by: www.ChineseStandard.net

Wayne Zheng et al.

Email: Sales@ChineseStandard.net

QB

National Standard of the People's Republic of China

QB/T 1662.8-92

Stainless utensils - Cups

不锈钢器皿 杯

QB/T 1662.8-1992 How to BUY & immediately GET a full-copy of this standard?

1. www.ChineseStandard.net;
2. Search --> Add to Cart --> Checkout (3-steps);
3. No action is required - Full-copy of this standard will be automatically & immediately delivered to your EMAIL address in 0~25 minutes.
4. Support: Sales@ChineseStandard.net. Wayne, Sales manager

Issued on: November 10, 1992

Implemented on: July 01, 1993

Issued by: Light Industry ministry of People's Republic of China

Table of Contents

1 Subject content and scope.....	3
2 Normative references.....	3
3 Terms, symbols, codes.....	3
4 Product classification	4
5 Technical requirements	5
6 Test method	8
7 Inspection rules.....	9
8 Symbol, package, transportation and storage.....	10
Additional Note:.....	10

National Standard of the People's Republic of China

QB/T 1662.8-92

Stainless utensils - Cups

1 Subject content and scope

This standard specifies stainless cup's product classification, technical requirements, test method, inspection rules, as well as marking, packing, transportation and storage requirements.

This standard applies to ordinary cup formed by stainless steel plate stamping. Other related parts of stainless cup, such as body and cover may also refer to this standard.

2 Normative references

GB 1031 Surface roughness parameters and their values

GB 1404 Phenolic moulding materials

GB 3280 Gold rolled stainless steel plate

GB 6060.4 Roughness comparison specimens-Polished surfaces

GB 6062 Stylus instruments for the measurement of surface roughness by the profile method-Profile recording instruments and profile meters by the system

GB 9684 Hygienic Standard for stainless steel food containers and table wares

QB/T 1622.1 Stainless utensils-Terms

QB/T 1622.2 Stainless utensils-Product classification

QB/T 1622.3 Stainless utensils-Inspection rules

QB/T 1622.4 Stainless utensils-Symbol, package, transportation, storage

3 Terms, symbols and codes

3.1 The terms shall comply with the provisions of QB/T 1622.1.

3.2 The symbols, codes shall comply with Chapter 4 provisions of QB/T 1622.2.

5.4.2 Grade determination

- a. Superior product: There is no more than 1 Unqualified Type C;
- b. First-class product: There are no more than 2 Unqualified Type C;
- c. Qualified product: There are no more than 1 Unqualified Type B and 1 Unqualified Type C, or 3 Unqualified Type C.

6 Test method

6.1 Specification

6.1.1 Use measuring glass or measuring cylinder to measure the capacity. The value shall comply with the provision 4.2.

6.1.2 Use straight steel ruler or vernier caliper to measure the caliber. The value shall comply with the provision 4.2.

6.2 Use performance

PLACE a weight which is 2 times as weight as the water of the cup INTO the cup. Use handle to lift up horizontally to not-less-than 0.8m. Still-maintain for 10min. Then take out the weight to perform full-water test for 10min. The result shall comply with provision 5.1.

6.3 Product quality requirements

6.3.1 Use measuring glass or measuring cylinder to measure folds, pits, and deflating. The value shall comply with the provision 5.4.1.

6.3.2 Use steel tap or feeler gauge to measure scratches. The value shall comply with the provision 5.4.1.

6.3.3 Inspect the roughness of polished surface and sanding surface according to GB 6062 and GB 6060.4. The result shall comply with provision 5.4.1.

6.3.4 Use visual method, hand-touching method and feeler gauge to measure the edges. The result shall comply with provision 5.4.1.

6.3.5 Use visual method, hand-touching method to measure point welding, decorative patterns and identification marking. The result shall comply with provision 5.4.1.

8 Symbol, package, transportation and storage

It shall comply with the provisions of QB/T 1622.4.

_____ END _____

Additional Note:

This standard was proposed by Quality Standard Department of Light Industry Ministry.

This standard shall be centralized by National Center of Daily Hardware for Standardization.

Responsible drafting organizations of this standard: Yangjiang General Plant of Stainless Steel Utensils in Gangdong Province, Shanghai Factory of Stainless Steel Utensils, Fushun Industrial Company of Stainless Steel Products in Liaoning, and Tianjin Factory of Stainless Steel Utensils.

Main drafter of this standard: Chen Xianghua.