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**LIGHT INDUSTRY STANDARD
OF THE PEOPLE'S REPUBLIC OF CHINA**

QB/T 4108-2010

Metal accessories for footwear

鞋类金属饰、扣件

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Forward

This standard was proposed by China Light Industry Federation.

This standard shall be centralized by the National Footwear Standardization Technical Committee.

Drafting organizations of this standard: China Leather and Footwear Industry Research Institute, Wenzhou America Rita decorative buckle Ltd., and Jiaxing Fur and Footwear Industry Research Institute.

The main drafters of this standard: Yan Hongwei, Tian Wang, Huang Meiyong, Lin Li, Zhuang Li, and Mao Minghua.

This standard is the first-time release.

- b) When the production is resumed after long-term of shut-down (3 months);
- c) When the National Quality Supervision and Inspection Agency requires to perform type inspection;
- d) When normal production, type inspection shall be performed at least once every 6 months.

6.3 Determination

If 2 sets of samples meet the requirements of Table 1, the batch of the products is determined as qualified. If one or more items do not meet the requirements, then conduct double-sampling. Re-inspect the non-conformance items. If all items meet the requirements, then the batch of the products is determined as qualified. If there is one or more items not meeting the requirements, the batch of the products is determined as unqualified.

7 Signs, packaging, transportation, and storage

7.1 Signs

On the product packaging, it shall be marked with: This standard number, product name, quantity, specifications and model, manufacturer name and address, date of production and so on.

7.2 Packaging

It should contain soft pack, moisture agent and the like.

7.3 Transportation and storage

During transportation and storage, it must avoid pressure, moisture, rain, sun-exposure. And it must not stored together with oil, acid, alkali and other corrosive substances. In handling, loading and unloading, it is prohibited from tossing. It must prevent the mutual friction and damage between the metal accessories. Those without coating should be applied with rust-inhibitor. Warehouse shall be maintained with good ventilation, dry, without corrosive substance (gas). Products shall be placed 0.2m above ground and away walls.

If there are other requirements related to packaging, transportation and storage, it shall be agreed upon by both purchaser and supplier.

References

SJ 1282-1977 Test methods for adhesion of metallic coatings

ISO/TR 20572:2007 Footwear - Performance requirements for components for
footwear - Accessories

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