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ENTERPRISE STANDARD OF BAOSTEEL CO., LTD.

Q/BQB 616-2018

Thick steel plate for high strength welded structure

高强度焊接结构用厚钢板

Issued on: January 30, 2018

Issued by: Baoshan Iron and Steel Co., Ltd.

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Self-commitment

The contents of the Q/BQB 616-2018 "Thick steel plate for high strength welded structure" that is prepared and published by our company are in compliance with the relevant national laws and regulations, mandatory standards and relevant industrial policies. In accordance with the prescribed procedures, it is approved and issued by the corporate legal representative. The products that are produced by our company meet the technical requirements specified in this Standard. The reference number to the standard is indicated on the corresponding product package. Our company is responsible for the truthfulness, accuracy and legality of the proclaimed public information. Our company takes full legal responsibility for the consequences of the implementation of this Standard.

Baoshan Iron and Steel Co., Ltd.

January 30, 2018

Thick steel plate for high strength welded structure

This is an indicator requirement document of technical indicator 1.

1 General technical requirements

Unless otherwise specified in this Standard, the steel plates that are supplied in accordance with this Standard shall comply with the corresponding requirements of the Q/BQB 600.

2 Dimensions, shapes, weights and tolerances

The higher unevenness accuracies PF.S1 and PF.S2 of the trimmed steel plates shall comply with the requirements of Table 2. Other dimensions, shapes, weights and tolerances shall comply with the provisions of Q/BQB 600.

Table 2

Measuring length	Higher unevenness accuracy tolerances at different levels, not greater than	
	PF.S1	PF.S2
1000mm	7mm	5mm

3 Technical requirements

3.1 The steel's designations and chemical compositions (smelting analysis) shall comply with the requirements of Table 3.

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