Q/BQB 500-2019

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ENTERPRISE STANDARD OF BAOSHAN IRON AND STEEL CO., LTD

Q/BQB 500-2019

Replacing Q/BQB 500-2018

General Requirements of Packaging, Marking and Inspection Document for Wire Rods

盘条包装、标志及检验文件的一般规定

Issued on: February 02, 2019 Implemented on: April 10, 2019

Issued by: Baoshan Iron and Steel Co., Ltd.

Q/BQB 500-2019

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Foreword

This Standard was drafted as per the rules specified in GB/T 1.1-2009 *Directives for Standardization – Part 1: Structure and Drafting of Standards*.

This Standard was formulated according to the product and process characteristics of this enterprise.

Pay attention that some contents of this Standard may involve patents. The issuing agency of this Standard does not assume the responsibilities to identify these patents.

This Standard replaced Q/BQB 500-2018. Compared with Q/BQB 500-2018, this Standard made the changes as follows:

- --- Replace GB/T 18253-2000 by GB/T 18253-2018 in the Normative References; correspondingly, modify subclause 5.1 "the type of inspection document shall conform to the provisions of '5.1 B' type of inspection document in GB/T 18253" into "the type of inspection document shall conform to the provisions of '3.1' type of inspection document in GB/T 18253.";
- --- Modify Table 1, including adding the Packaging Mode C0-C5;
- --- Modify Clause 4 "Marking" from "each wire rod shall be attached with at least two labels" to "each wire rod shall be attached with at least one label".

This Standard was proposed by Manufacture and Management Department of Baoshan Iron and Steel Co., Ltd.

This Standard shall be under the jurisdiction of Manufacture and Management Department of Baoshan Iron and Steel Co., Ltd.

Drafting organization of this Standard: Manufacture and Management Department of Baoshan Iron and Steel Co., Ltd.

Chief drafting staffs of this Standard: Xu Qing, Zhan Lu.

The historical editions replaced by this Standard are as follows:

--- Q/BQB 500-2001, Q/BQB 500-2003, Q/BQB 500-2009, Q/BQB 500-2014, Q/BQB 500-2018.

General Requirements of Packaging, Marking and Inspection Document for Wire Rods

1 Scope

This Standard specifies the general requirements for packaging, marking and inspection document of wire rods.

This Standard is applicable to the wire rods produced by Baoshan Iron and Steel Co., Ltd.

2 Normative References

The following documents are essential to the application of this document. For the dated documents, only the versions with the dates indicated are applicable to this document; for the undated documents, only the latest version (including all the amendments) are applicable to this document.

GB/T 18253-2018 Steel and Steel Products – Types of Inspection Documents

3 Packaging

- **3.1** Wire rods shall be delivered in coils. Wire rods shall be bundled firmly and packed neatly.
- **3.2** The packaging method of wire rods shall meet the requirements of Table 1. The packaging method shall be specified in the contract. Packaging not specified in the contract shall be carried out in accordance with the ordinary packaging reference method (i.e. A0). It can also be packed by other methods after negotiation between the supplier and the purchaser and indicated in the contract.

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