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NATIONAL STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA

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GB/T 5243-2020

Replacing GB/T 5243-2006

**Marking, Packing, Transportation and Storage of
Cemented Carbide Products**

硬质合金制品的标志、包装、运输和贮存

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Marking, Packing, Transportation and Storage of Cemented Carbide Products

1 Scope

This Standard specifies the requirements for marking, packaging, transportation and storage of cemented carbide products.

This Standard is applicable to the cemented carbide products.

2 Normative References

The following documents are essential to the application of this document. For the dated documents, only the versions with the dates indicated are applicable to this document; for the undated documents, only the latest version (including all the amendments) are applicable to this document.

GB/T 191 Packaging – Pictorial Making for Handling of Goods

3 Marking

3.1 Classification of marking

Marking include nameplate, label, certificate of conformity, and quality certificate. Nameplate and label belong to the outer mark of the product and are attached to the outer surface of the packaging container. The certificate of conformity and quality certificate belong to the inner mark of the product, and placed in the packaging container.

The label is divided into outer label and inner label according to the different packaging containers. The outer label is attached (hung) on the outer surface of the packaging cabinet (barrel); while the inner label is attached on the outer surface of the packaging box (bag).

3.2 Requirements of marking

3.2.1 The outer surface of each box (bag) of the product shall be affixed with an inner label; each batch of products shall contain a certificate of conformity, quality certificate

determined by the supplier. The certificate of conformity shall indicate:

- a) Name of supplier;
- b) Trademark;
- c) Product standard number;
- d) Seal of technical supervision department;
- e) Date of inspection.

3.2.6 The format, color, size and shape of the quality certificate shall be determined by the supplier. The content of the quality certificate shall conform to the provisions of the corresponding product standards.

4 Packaging

4.1 The material of the packaging container of the product may be made of paper, plastic, wood, iron barrels and other easily recycled and environmentally friendly materials.

4.2 According to the type of product, appropriate packaging methods (bags, boxes, cabinets, barrels or other packaging methods, etc.) shall be used. The specific packaging method may also be determined through consultation between the supplier and the purchaser. The products are fragile, and care shall be taken to avoid collision when packaging to avoid damage.

4.3 According to the type of product and packaging method, determine whether to use packing fillers; in principle, products packed in wooden boxes or cartons shall use packing fillers. Filler materials include bubble pad, cardboard, paper scraps, sponge, cotton and other environmentally friendly materials.

4.4 Each product with independent packaging unit shall be the products with the same designation and the same model.

5 Transportation

5.1 Products may be transported by means of trains, cars, ships, planes and other transporting tools.

5.2 The train carriages, car carriages, ship cabins and containers that ship the products shall be clean, dry and free of contaminants.

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