GB/T 38250-2019

Translated English of Chinese Standard: GB/T38250-2019

<u>www.ChineseStandard.net</u> → Buy True-PDF → Auto-delivery.

Sales@ChineseStandard.net

GB

NATIONAL STANDARD OF THE PEOPLE'S REPUBLIC OF CHINA

ICS 19.060; 77.040.10

N 71

GB/T 38250-2019 / ISO 23788:2012

Metallic materials - Verification of the alignment of fatigue testing machines

金属材料 疲劳试验机同轴度的检验 (ISO 23788:2012, IDT)

Issued on: October 18, 2019 Implemented on: May 01, 2020

Issued by: State Administration for Market Regulation;
Standardization Administration of the PRC.

GB/T 38250-2019

Table of Contents

Foreword	3
Introduction	4
1 Scope	5
2 Normative references	5
3 Terms and definitions	5
4 Symbols	7
5 Measurement requirements	9
6 Alignment measurement calculations	14
7 Procedure for verification of machine alignment	17
8 Reporting	20
Annex A (Informative) Causes of specimen bending and misalignment in fa	ıtigue
testing machines	27
Annex B (Normative) Evaluating uncertainty in the alignment measureme	nt 29
Annex C (Informative) Method for measuring machine lateral stiffness	32
Annex D (Informative) Three-strain gauge configuration	34
Annex E (Informative) Determination of bending contribution due to inh	erent
imperfections in a cylindrical alignment cell device	37
Annex F (Informative) Numerical example	39
Annex G (Normative) Alignment gauge - A method for qualitative assess	ment
of alignment of test systems for cylindrical specimens	40
Bibliography	42

Foreword

This Standard is drafted in accordance with the rules given in GB/T 1.1-2009.

This Standard, using translation method, is identical to ISO 23788:2012 "Metallic materials - Verification of the alignment of fatigue testing machines".

China's documents which have a consistent correspondence with the international documents normatively referenced in this Standard are as follows:

- GB/T 16825.1-2008 Verification of static uniaxial testing machines - Part 1: Tension/compression testing machines - Verification and calibration of the force-measuring system (ISO 7500-1:2004, IDT).

This Standard has made the following editorial changes:

- Unify the expression symbol of the term "Percentage bending" in the text and change " β " to "B";
- CORRECT the symbol error in Figure 3b), c) and change "W" to "w" and "W_g" to "w_g".

This Standard was proposed by China Machinery Industry Federation.

This Standard shall be under the jurisdiction of National Technical Committee 122 on Testing Machines of Standardization Administration of China (SAC/TC 122).

Drafting organizations of this Standard: Sinotest Equipment Co., Ltd., Shenzhen Wance Testing Machine Co., Ltd., AVIC Changcheng Institute of Metrology & Measurement, Jinan Xinguang Testing Machine Manufacturing Co., Ltd., Guangzhou University, Chengde Precision Testing Machine Co., Ltd., Centre Testing International Group Co., Ltd.

Main drafters of this Standard: Liu Jilin, An Jianping, Tian Feng, Wang Jianguo, Xu Zhonggen, Wang Xinhua, Xu Weijia.

Metallic materials - Verification of the alignment of fatigue testing machines

1 Scope

This Standard describes a method for verifying the alignment in a testing machine using a strain-gauged measuring device.

It is applicable to dynamic uniaxial tension/compression, pure torsion and combined tension/compression plus torsion fatigue testing machines for metallic materials.

The methodology outlined in this Standard is generic and can be applied to static testing machines and in non-metallic materials testing.

2 Normative references

The following documents are indispensable for the application of this document. For the dated references, only the editions with the dates indicated are applicable to this document. For the undated references, the latest edition (including all the amendments) are applicable to this document.

ISO 7500-1 Metallic materials - Verification of static uniaxial testing machines - Part 1: Tension/compression testing machines - Verification and calibration of force-measuring system

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

3.1 Alignment

Coincidence of the loading axes of the load train components, including the test specimen.

Note: Departure from such coincidence can introduce additional bending moments into the specimen.

3.2 Alignment cell

Carefully machined measuring device instrumented with strain gauges for use

This is an excerpt of the PDF (Some pages are marked off intentionally)

Full-copy PDF can be purchased from 1 of 2 websites:

1. https://www.ChineseStandard.us

- SEARCH the standard ID, such as GB 4943.1-2022.
- Select your country (currency), for example: USA (USD); Germany (Euro).
- Full-copy of PDF (text-editable, true-PDF) can be downloaded in 9 seconds.
- Tax invoice can be downloaded in 9 seconds.
- Receiving emails in 9 seconds (with download links).

2. https://www.ChineseStandard.net

- SEARCH the standard ID, such as GB 4943.1-2022.
- Add to cart. Only accept USD (other currencies https://www.ChineseStandard.us).
- Full-copy of PDF (text-editable, true-PDF) can be downloaded in 9 seconds.
- Receiving emails in 9 seconds (with PDFs attached, invoice and download links).

Translated by: Field Test Asia Pte. Ltd. (Incorporated & taxed in Singapore. Tax ID: 201302277C)

About Us (Goodwill, Policies, Fair Trading...): https://www.chinesestandard.net/AboutUs.aspx

Contact: Wayne Zheng, Sales@ChineseStandard.net

Linkin: https://www.linkedin.com/in/waynezhengwenrui/

---- The End -----