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Sanitary Wares – Statistic Rules and Methods

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Sanitary Wares – Statistic Rules and Methods

1 Scope

This Standard specifies the terms and definitions, statistic range and cycle, statistic rules, statistic methods and statistic report involved in the statistic rules and methods of the sanitary wares.

This Standard is applicable to the statistics of the sanitary ware products.

2 Normative References

The following documents are essential to the application of this document. For the dated documents, only the versions with the dates indicated are applicable to this document; for the undated documents, only the latest version (including all the amendments) are applicable to this document.

GB/T 6952 Sanitary Wares

GB/T 9195 Classification and Terms of Building and Sanitary Ceramics

3 Terms and Definitions

For the purposes of this document, the terms and definitions given in GB/T 9195 and GB/T 6952 and the following apply.

3.1 Statistic

The process of collecting, collating, calculating and analyzing the output data of the sanitary ware products.

3.2 Natural number

The number of single sanitary wares in different categories.

NOTE: A single piece of sanitary ware product that are qualified with mass no less than 30kg shall be regarded as a natural piece.

3.3 Standard number

The number of single-piece sanitary ware products after folding.

3.4 Product mass

A measure of the amount of a single piece of sanitary ware products.

NOTE: One mass unit shall take 20kg with unit of kg.

4 Statistic Range and Cycle

4.1 Statistic range

The statistic range of sanitary wares indicates the sanitary ware products that have been produced and tested qualified by the manufacture. It includes the sitting WC pans, squatting pans, urinals, washbasin, etc.

4.2 Statistic cycle

Take the unit time or the complete production cycle as the statistic cycle. The statistic can't be repeated or leaked during the statistic period.

5 Statistic Rules

5.1 Statistics by natural piece

In a statistic cycle, each piece of sanitary ware product shall be used as a statistic unit to count the number of the products.

5.2 Statistics by standard piece

In a statistical cycle, after each piece of sanitary ware product is converted into the standard number, count as per the Table 1.

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