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Impregnating coal pitch

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Impregnating coal pitch

1 Scope

This Standard specifies the technical requirements, test methods, inspection rules, packaging, storage, transport, quality certificate of impregnating coal pitch.

This Standard is applicable to impregnating coal pitch for carbon material production.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

GB/T 1999, *Sampling method for coking oil products*

GB/T 2000, *Coking solid products. Sampling*

GB/T 2288, *Coking products - Determination of moisture content*

GB/T 2291, *Method for preparation of coal tar pitch specimens*

GB/T 2292, *Determination of toluene insoluble content for coking products*

GB/T 2293, *Pitch products of coal carbonization - Determination of quinoline-insoluble*

GB/T 2294, *Solid products of coal carbonization - Determination of softening point*

GB/T 2295, *Determination of the ash content of coking solid products*

GB/T 8170, *Rules of rounding off for numerical values & expression and judgement of limiting values*

GB/T 8727, *Method for determination of coking value of coal pitch products*

GB/T 10454, *Flexible freight container*

provisions of GB/T 2288.

5 Inspection rules

5.1 Inspection and acceptance

The quality inspection and acceptance of impregnating coal pitch are performed by quality supervision department.

5.2 Batch

Impregnating coal pitch shall be submitted in batches for inspection, consisting of products of same grade.

5.3 Sampling and sample preparation

For each batch of products, impregnating coal pitch is sampled according to GB/T 1999. Solid asphalt is sampled according to GB/T 2000. After sampling, perform sample preparation according to GB/T 2291.

5.4 Determination of inspection results

5.4.1 The product grade is determined according to the indicators in Table 1. When any item failed, it shall double sampling and inspect the failed item. Only when all the inspection items pass, this batch of products are determined as qualified. If there is one item unqualified, this batch of products shall be determined as unqualified.

5.4.2 The determination of reference indicators and other items shall be determined by negotiation between the supplier and the purchaser.

5.4.3 The test result value shall be rounded off according to GB/T 8170.

6 Packaging, storage, transport, quality certificate

6.1 Packaging

Solid impregnating coal pitch products are generally packaged in bulk bags. The quality of the bulk bags shall meet the requirements of GB/T 10454. Liquid impregnating coal pitch products generally use tank storage. When the purchaser has special requirements for product packaging, it may be determined by the supplier and the purchaser through negotiation.

6.2 Storage

Impregnating coal pitch shall be stored in a dry, clean, ventilated environment.

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