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Specification of Feedstocks for Coal-oil Co-processing

煤油共炼原料技术条件

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Table of Contents

Foreword	3
1 Scope	4
2 Normative References	
3 Terms and Definitions	
4 Crude Oil Category of Coal-oil Co-processing	
5 Technical Requirements and Determination Methods	
6 Quality Inspection and Delivery Acceptance	

Specification of Feedstocks for Coal-oil Co-processing

1 Scope

This Standard specifies the category, technical requirements, determination methods, quality inspection and delivery acceptance of coal feedstocks and oil feedstocks for coal-oil co-processing.

This Standard is applicable to coal feedstocks and oil feedstocks for coal-oil coprocessing.

2 Normative References

The following documents are indispensable to the application of this Standard. In terms of references with a specified date, only versions with a specified date are applicable to this Standard. The latest version (including all the modifications) of references without a specified date is also applicable to this Standard.

GB/T 212 Proximate Analysis of Coal

GB/T 265-1988 Petroleum Products - Determination of Kinematic Viscosity and Calculation of Dynamic Viscosity

GB/T 474 Method for Preparation of Coal Sample

GB/T 475 Method for Manual Sampling of Commercial Coal

GB/T 476 Determination of Carbon and Hydrogen in Coal

GB/T 508 Petroleum Products. Determination of Ash

GB/T 511 Petroleum Products and Additives - Method for Determination of Mechanical Admixtures

GB/T 1999 Sampling of Coking Oil Products

GB/T 2281 Determination of Density of Coking Oil Products

GB/T 2288 Coking Products - Determination of Moisture Content

GB/T 2292 Determination of Toluene Insoluble Content for Coking Products

GB/T 2295 Determination of the Ash Content of Coking Solid Products

GB/T 2565 Determination of Grindability Index of Coal – Hard Grove Method

GB/T 4756 Method for Manual Sampling of Petroleum Liquids

GB/T 5751 Chinese Classification of Coals

GB/T 6948 Method of Determining Microscopically the Reflectance of Vitrinite in Coal

GB/T 8899 Methods for Coal Maceral Grouping and Mineral Determination

GB/T 8929 Crude Oil - Determination of Water - Distillation Method

GB/T 11137 Black Petroleum Products - Determination of Kinematic Viscosity (reverse - flow method) and Calculation of Dynamic Viscosity

GB/T 13377 Crude Petroleum and Liquid or Solid Petroleum Products - Determination of Density or Relative Density - Capillary Stoppered Pycnometer and Graduated Bicarpellary Pycnometer Methods

GB/T 18666 Method for Quality Spot Check and Acceptance of Commercial Coal

GB/T 19494.1 Mechanical Sampling of Coal - Part 1: Method for Sampling

GB/T 19494.2 Mechanical Sampling of Coal - Part 2: Method for Sample Preparation

GB/T 24209 Determination of the Viscosity of Washing Oil

SH/T 0656 Standard Test Methods for Instrumental Determination of Carbon, Hydrogen, and Nitrogen in Petroleum Products and Lubricants

SH/T 0793 Standard Test Method for Aromatic Carbon Contents of Hydrocarbon Oils by High Resolution Nuclear Magnetic Resonance Spectroscopy

3 Terms and Definitions

The following terms and definitions are applicable to this document.

3.1 Coal-oil Co-processing

Coal-oil co-processing refers to the technology of preparing coal powder and heavy-oil into coal-oil slurry (mass fraction: $25\% \sim 50\%$) at a certain proportion; triggering hydrogenation reaction with hydrogen at a certain temperature and pressure; triggering splitting decomposition of coal and heavy oil, which generates light oil products and gas.

3.2 Petroleum-based Heavy Oil

Petroleum-based heavy oil refers to heavy oil products that are generated through low-

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