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**Testing method of energy
Efficiency for hot aging test oven**

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Foreword

This Standard was drafted in accordance with the rules given in GB/T 1.1-2009.

This Standard was proposed by China Machinery Industry Federation.

This Standard shall be under the jurisdiction of National Technical Committee on Laboratory Instrument and Equipment of Standardization Administration of China (SAC/TC 526).

The drafting organizations of this Standard: Machinery Industry Instrumentation Technology and Economy Institute, Guangdong Institute of Product Quality Supervision and Inspection, Yangzhou Optoelectronics Products Testing Center, Chongqing Sida Test Equipment Co., Ltd., Guangzhou Wusuo Environmental Equipment Co., Ltd., Hangzhou Xuetime Technology Co., Ltd., Shanghai Institute of Measurement and Testing Technology, Chengdu Yihua Tianyu Test Equipment Co., Ltd., Shanghai Aisipeike Environmental Equipment Co., Ltd., Shenzhen Institute of Standards and Technology, Wuxi Sunan Test Equipment Co., Ltd., Hunan Institute of Measurement and Testing, Zhejiang Institute of Metrology, Guangzhou Institute of Energy Testing, Shenzhen National Technology Instrument Co., Ltd., Zhuhai Gree Electric Co., Ltd., China University of Metrology.

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Testing method of energy efficiency for hot aging test oven

1 Scope

This Standard specifies the terms and definitions, technical requirements, testing conditions, testing methods for hot aging test oven (hereinafter referred to as the test oven).

This Standard applies to energy efficiency test of air hot aging test oven, gravity convection electric oven and forced ventilation electric oven that use electric energy as heating energy, air as conduction medium.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

GB/T 10592-2008, *Specification for low/high temperature test chambers*

GB/T 30435-2013, *Electric gravity convection and forced ventilation ovens*

JB/T 7444-1994, *Air heat-up ageing tests box*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

3.1 hot aging test oven

closed box or space with specified high temperature and fresh air ventilation

3.2 gravity convection electric oven

a closed box obtaining the specified stable high temperature by electric heating and with natural convection of air

3.3 forced ventilation electric oven

a closed box obtaining the specified stable high temperature by electric

The ambient conditions for the test oven shall meet the following:

- a) ambient temperature: $23^{\circ}\text{C} \pm 2^{\circ}\text{C}$, the temperature gradient of ambient temperature measuring point at the vertical direction shall not exceed $2^{\circ}\text{C}/\text{m}$;

NOTE: ambient temperature (space temperature around the test oven) refers to the temperature measured at the measuring point, 1m from vertical central line of the test oven wall, 1m from the ground (the ambient temperature is not affected by the outlet temperature of the test oven).

- b) relative humidity: $\leq 85\%$;
- c) air pressure: $80\text{kPa} \sim 106\text{kPa}$;
- d) without forced convection air.

5.2 Power supply conditions

The power supply testing conditions for the test oven shall meet the following:

- a) AC voltage: $220\text{V} \pm 6.6\text{V}$ or $380\text{V} \pm 11.4\text{V}$;
- b) frequency: $50\text{Hz} \pm 0.5\text{Hz}$.

5.3 Testing equipment

5.3.1 Energy measuring instrument

Measuring range: voltage, current measurement range shall meet the testing requirements.

Maximum allowable energy measurement error: no more than $\pm 0.5\%$.

Usage: measurement of active energy consumption of the test oven.

5.3.2 Power meter

Measurement range: voltage, current measurement range shall meet the testing requirements.

Maximum allowable power measurement error: no more than $\pm 0.5\%$.

Usage: measurement of active power consumption of the test oven.

5.3.3 Temperature recorder

Temperature measurement range: $0^{\circ}\text{C} \sim 300^{\circ}\text{C}$.

Maximum allowable error: $\pm 0.5^{\circ}\text{C}$.

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