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**Remanufacturing of Automotive Components -
Assembly**

汽车零部件再制造 装配

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Foreword

This Standard was drafted in accordance with the rules in GB/T 1.1-2009.

This Standard was proposed by Ministry of Industry and Information Technology of the People's Republic of China.

This Standard shall be under the jurisdiction of National Technical Committee 114 on Road Vehicles of Standardization Administration of China (SAC/TC 114).

The drafting organizations of this Standard: Dongfeng Motor Corporation; SINOTRUK Jinan Fuqiang Power Co., Ltd.; Guangzhou Huadu Worldwide Transmission Co., Ltd.; China Automotive Technology & Research Center Co., Ltd.; China Association of Automobile Manufacturers; Technical Center of China FAW Group Corporation; Great Wall Motor Co., Ltd.; Weichai Power (Weifang) Remanufacturing Co., Ltd.; Shanghai Automotive Industry Corporation (Group); Yuchai Remanufacturing Industry (Suzhou) Co., Ltd.

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Remanufacturing of Automotive Components - Assembly

1 Scope

This Standard specifies the terms and definitions of remanufacturing of automotive components - assembly, as well as the basic requirements for assembly, etc.

This Standard is applicable to the assembly of the remanufacturing of automotive components. The assembly of the remanufacturing of other motor vehicle parts may take this as a reference.

2 Normative References

The following documents are indispensable to the application of this document. In terms of references with a specified date, only versions with a specified date are applicable to this document. In terms of references without a specified date, the latest version (including all the modifications) is applicable to this document.

GB/T 26989 Automobile Recovery - Terminology

3 Terms and Definitions

The terms and definitions defined in GB/T 26989 are applicable to this Standard.

4 Basic Requirements for Assembly

4.1 The assembly environment of the parts shall comply with the stipulations of corresponding processes.

4.2 Before assembly, the parts shall be cleaned or rinsed.

4.3 The parts to be installed on the site of assembly must be qualified products.

4.4 During assembly, the remanufactured parts shall have assembly records, and the record retention period shall not be less than the record period of new products.

4.5 When new parts and components must be adopted, it shall strictly follow the relevant stipulations.

4.6 The assembly shall be carried out in accordance with the specified process requirements.

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