

Translated English of Chinese Standard: GB9684-2011

Translated by: www.ChineseStandard.net

Email: Sales@ChineseStandard.net

GB

NATIONAL STANDARD

OF THE PEOPLE'S REPUBLIC OF CHINA

GB 9684-2011

**National Food Safety Standard –
Stainless Steel Products**

GB 9684-2011 How to BUY & immediately GET a full-copy of this standard?

1. www.ChineseStandard.net;
2. Search --> Add to Cart --> Checkout (3-steps);
3. No action is required - Full-copy of this standard will be automatically & immediately delivered to your EMAIL address in 0~25 minutes.
4. Support: Sales@ChineseStandard.net. Wayne, Sales manager

Issued on: November 21, 2011

Implemented on: December 21, 2011

Issued by: Ministry of Health of the People's Republic of China

Table of Contents

Foreword	3
1 Scope	4
2 Terms and Definitions	4
3 Technical Requirements	4
4 Others.....	5

Foreword

This standard replaces GB 9684-1988 "Hygienic Standard for Stainless Steel Food Containers and Table Wares".

Compared with GB 9684-1988, the main changes in this standard are as follows:

- Modify the standard name;
- Delete the provisions for the designation of stainless steel;
- Add the unit conversion for physiochemical indexes;
- Add other requirements.

National Food Safety Standard – Stainless Steel Products

1 Scope

This standard is applicable to food containers, food production management tools and equipment that use the stainless steel as the main-body.

2 Terms and Definitions

2.1 Food containers

The cooking utensils, dinnerware, tableware, and other containers that are used for producing, processing, cooking and storing foods.

2.2 Dinnerware

The dinning tools such as knives, forks, spoons, and chopsticks that are used to directly contact foods.

2.3 Main-body

The stainless steel part, in the stainless steel food containers and tableware, that contacts foods.

3 Technical Requirements

3.1 Raw material requirements

3.1.1 Main-body materials

For main-body of the foods containers, food production management tools and equipment, it shall adopt stainless steel material such as Austenite stainless steel, Austenite · ferrite stainless steel, and ferrite stainless steel that comply with the relevant national standards. For dinnerware AND drilling and grinding tools of food production mechanical equipment, the main-body may also adopt Martensite stainless steel materials.

3.1.2 Non-main-body materials

Non-main-body that contacts food in the food containers and mechanical equipment may be made of other materials such as metal, glass, rubber and plastics. However,

This is an excerpt of the PDF (Some pages are marked off intentionally)

Full-copy PDF can be purchased from 1 of 2 websites:

1. <https://www.ChineseStandard.us>

- SEARCH the standard ID, such as GB 4943.1-2022.
- Select your country (currency), for example: USA (USD); Germany (Euro).
- Full-copy of PDF (text-editable, true-PDF) can be downloaded in 9 seconds.
- Tax invoice can be downloaded in 9 seconds.
- Receiving emails in 9 seconds (with download links).

2. <https://www.ChineseStandard.net>

- SEARCH the standard ID, such as GB 4943.1-2022.
- Add to cart. Only accept USD (other currencies - <https://www.ChineseStandard.us>).
- Full-copy of PDF (text-editable, true-PDF) can be downloaded in 9 seconds.
- Receiving emails in 9 seconds (with PDFs attached, invoice and download links).

Translated by: Field Test Asia Pte. Ltd. (Incorporated & taxed in Singapore. Tax ID: 201302277C)

About Us (Goodwill, Policies, Fair Trading...): <https://www.chinesestandard.net/AboutUs.aspx>

Contact: Wayne Zheng, Sales@ChineseStandard.net

Linkin: <https://www.linkedin.com/in/waynezhengwenrui/>

----- The End -----